


△ MAX SCREEN PRINT AREA

Technigraph CORPORATION
 SCALE 1-1 Actual Size
 APPROVED: DATE: **02/27/17**
 The ART & TECHNOLOGY of PACKAGE DECORATION
 PHONE 507-454-3830 FAX 507-454-6470
TECHNIGRAPH STOCK NUMBER: Estimated decorating template

This preliminary decorating template is for the bottle defined per
 • Alpha drawing number 50LR1AV20M410 •
 For specific bottle details please refer to the latest
 engineer drawing/revision for this container.

NOTE:
 CLOSURES WITH MORE THAN 1 1/2 TURNS OF THREAD MAY
 INTERFERE WITH BEAD, WHICH ALSO MAY RESULT IN AN
 IMPROPER SEAL AT LAND AREA.

Neck Finish: M20SP410		DISCLAIMER: Alpha Packaging assumes no responsibility for form, fit and function of closures, accessories, and/or shelf life and compatability of intended contents with this bottle.					
© Alpha Packaging, Inc. All measurements are in inches, [Metric]	Min Thk	Color	Weight	Std. Pack	Revisions		 Packaging, Inc. (314) 427-4300-(800) 421-4772 Scale: Drawn By: SCT Date: 07-18-02
	.012	All Colors	9.5 Gms ±1	1120, Bulk	A	Add note, 5/16/11, sct	
Neck Dimensions:				Tolerance: Where not shown Decimal ±0.05 [1,27] Angular ±1°		50ml LIQUID ROUND, PET, 20-410 CT	
T = .775±.008 E = .691±.008 H = .554±.015 I = .404 MIN S = .037±.015				Material: PET		Approved By: SJ Drawing NO: 50LR1AV20M410	
				Overflow Capacity: 60 ml ± 2.0		DwgRev: A	