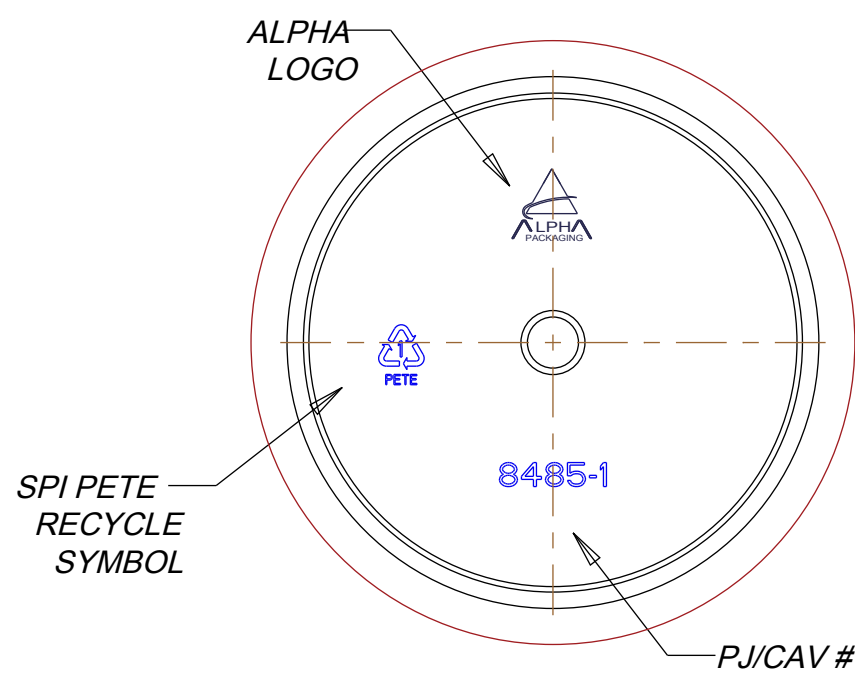
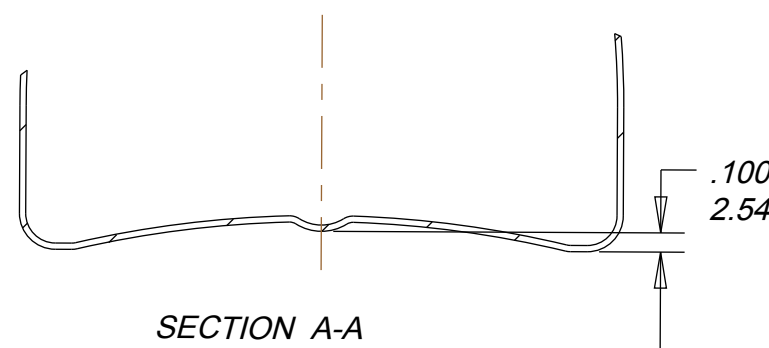


REFERENCE DIAMETER 3.145



SINGLE COLOR, NON REGISTERED SCREEN PRINT ONLY




**DECORATING LIVE AREA PRELIMINARY, LINE TRIALS REQUIRED.
LIVE AREA DIMENSIONS SUBJECT TO CHANGE WITHOUT NOTICE**

PRELIMINARY DRAWING - The intention of Alpha Packaging will be to produce a bottle exactly as indicated by this print. Alpha will prototype this bottle to ensure 100% customer satisfaction before producing complete tool set.

SCALE 1-1 Actual Size Technigraph CORPORATION

APPROVED: **DATE: 05/17/16**
THE ART & TECHNOLOGY OF PACKAGE DECORATION PHONE 814-460-8800 FAX 814-460-8801
TECHNIGRAPH STOCK NUMBER: DECO TEMPLATE ESTIMATE

This preliminary decorating template is for the bottle defined per
 • Alpha drawing number P0625JRPW053BL A •
 For specific bottle details please refer to the latest engineer drawing/revision for this container.

NPD # 8485		DISCLAIMER: Alpha Packaging assumes no responsibility for form, fit and function of closures, accessories, and/or shelf life and compatability of intended contents with this bottle.			
© Alpha Packaging, Inc.	Color	Min. Thk (in)	Weight (g)	Overflow (cc)	Revisions
All measurements are in inches, [mm]		TBD	52.0± 3.0	670 ± 13	a Removed rib and adjusted shoulder angle. 12-21-15 RAB
Tolerance: Where not shown	NECK FINISH	M53SP400			 Packaging, Inc. (314) 427-4300--(800) 421-4772 Scale: 1.000 Drawn By: RAB Date: 08-Dec-15 625cc PINCH WAIST Approved By: Drawing NO: P0625JRPW053BL
Decimal ±0.05 [1.27] Angular ±1°	MATERIAL:	PET			